

ABSTRACT

A developing roller and an image forming device capable of securely obtaining high-quality images are provided. In the developing roller having at least one resin outer layer 3a formed on the outer periphery of an elastic layer 3, the resin outer layer is made of an ultraviolet-curable resin or an electron-beam-curable resin. The resin outer layer 3a contains fine particles of which mean particle diameter is 1-50 μm and a conductive agent such as an ionic conductive agent or an electronic conductive agent. Preferably used as the fine particles are silicone rubber, fluororubber, melamine resin, phenol resin, glassy carbon, urethane elastomer, and the like. The ratio of the mean particle diameter "a" of the fine particles and the thickness "b" of the resin outer layer 3a, i.e. "a/b", is preferably in a range of 0.05 to 0.5.